

ALERT SERVICE BULLETIN

FROM GOVERNMENT AIRCRAFT FACTORIES 9 DEC 77

NOMAD ALERT SERVICE BULLETIN AN22-55-3 REV 1

1. SUBJECT - HORIZONTAL STABILISER - LOOSE RIVETS
2. EFFECTIVE - NOMAD N22, N22B AND N24
S/NO. N22-2, TO N22-4 INCLUSIVE, N22-8, N22-9, N22-17 AND N22-24.
N22B-5 TO N22B-7 INCL, N22B-11 TO N22B-13 INCL, N22B-15, N22B-16,
N22B-18 TO N22B-23 INCL, N22B-25 TO N22B-28 INCL, N24-30, N22B-31,
N24-32, N22B-33 AND N24-34.
3. COMPLIANCE - IMMEDIATE, BEFORE NEXT FLIGHT.
4. REASON - AN INCIDENT HAS BEEN REPORTED CONCERNING SKIN DETACHMENT
ON UPPER SURFACE HORIZONTAL STABILISER
5. ACCOMPLISHMENT -
 - A. INSPECT UPPER SURFACE OF HORIZONTAL STABILISER FOR LOOSE TUCKER
POP RIVETS ESPECIALLY AT
 - 1 - INBOARD END OF REAR SPAR AT TRIM TAB ATTACHMENT
 - 2 - INBOARD RIB ATTACHMENT
 - B. REPLACE LOOSE RIVETS WITH OVERSIZE RIVETS FROM FOLLOWING
ALTERNATIVES
 - (1) CHERRY LOCK NAS1398 MW-5-2/CRZ563 GRIP LENGTH DECIMAL ONE ZERO
INCHES.
 - (2) CR 2163-5-2 (NAS 1398D-5-2)
 - (3) 5/32 DIA AVDEL SELF-SEALING RIVETS (AGS 2065/506)
6. PLEASE REPORT FINDING TO GAF PRODUCT SUPPORT TELEX NOMAD AA34397
7. GAF MOD N120 EMBODIED IN ALL NOMADS SUBSEQUENT TO N24-34
INCORPORATES SOLID RIVETS IN AFFECTED AREAS.

REGARDS

SCHOFIELD

19th January, 1978

S/B AN22-55-3 Rev 1